

ABSTRACT OF THE DISCLOSURE

Method and device for rolling a metal strip by means of a skin-pass rolling stand (7), the thickness of the metal strip (1) being reduced by the rolling in the skin-pass rolling stand (7), and the velocity of the metal strip (1) when it enters the skin-pass rolling stand (7) and the velocity of the metal strip (1) when it exits the skin-pass rolling stand (7) being set independently of the tension in the metal strip (1).